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D2153
Job Sheet 202853



Part No: D2153		Job Qty: 10 pcs	
Part Name: Door Prop			
Part Weight: 0 lbs		Status: New	Priority: Medium
Job Created: 11/5/19		Job Tracking No:	
Due Date: 11/29/19		Created By: Marie Lajeunesse	
Type: Stock		Description:	
Note: DWG REV B IPP: E 02.07.08 Re-format KJ/RF IPP: Rev F 17.05.26 As per DWG RevB DP Verify DD			
Ship Via:			

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
130	Small Fab - 1	10 pcs	11/29/19		0.00	0.43	Small Fab - 1		DAS 58 DEC 09 2019 9-89
							Small Fab - 2		
							Small Fab - 3		
							Small Fab - 4		
							Small Fab - 5		
							Small Fab - 6		
							Small Fab - 7		
							Small Fab - 8		
							Small Fab - 9		
140	QC 5	10 pcs	11/29/19		0.00	0.00	QC 5 - 10		DAS 40 9-89 JAN 02 2020
							QC 5 - 12		
							QC 5 - 17		
							QC 5 - 18		
							QC 5 - 19		
							QC 5 - 22		
							QC 5 - 24		
							QC 5 - 3		
							QC 5 - 43		
							QC 5 - 49		
							QC 5 - 51		
							QC 5 - 58		
							QC 5 - 68		
							QC 5 - 9		
							QC 5 - 50		
							QC 5 - 30		
							QC 5 - 40		
							QC 5 - 61		
							QC 5 - 81		
150	Packaging 3-1 - Stock - B4B	10 pcs	11/29/19		0.00	0.00	Packaging 3 - 1 - B4B		DAS 80 9-89 JAN 03 2020
							Packaging 3 - 2 - B4B		
							Packaging 3 - 3 - B4B ✓	ST 362	

Plex 11/5/19 7:27 AM Dart.lajeunesse.marie

				Packaging 3 - 4 - B4B	
				Packaging 3 - 5 - B4B	
				Packaging 3 - 6 - B4B	
				Packaging 3 - 7 - B4B	
				Packaging 3 - 8 - B4B	
				Packaging 3 - 9 - B4B	
				Packaging 3 - 10 - B4B	
				Packaging 3 - 11 - B4B	
				Packaging 3 - 12 - B4B	
				Packaging 3 - 13 - B4B	
				Packaging 3 - 14 - B4B	
				Packaging 3 - 15 - B4B	
				Packaging 3 - 16 - B4B	
				Packaging 3 - 17 - B4B	
				Packaging 3 - 18 - B4B	
				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	
				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	
				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	
160 QC 21 - SA	10 pcs	11/29/19	0.00 0.00	QC 21 - SA - 21 ✓	ST362
				QC 21 - SA - 70	DAS 21
				QC 21 - SA - 53	JAN 06 2020

Part Op 130 - (Small Fab) 1- Assemble as per Dwg D2153 2- Remove Spring Lift name and address with Acetone, leave only
Descriptions: warning: "DO NOT OPEN HIGH PRESSURE"
140 - (QC5- Inspect part completeness to step on W/O)
150 - (Identify as per dwg & Stock Location: _____)
160 - (QC21- Final Inspection - Work Order Release)

013351

GA127
ST264
ST365
QA128

Job BOM				
Part / Item	Component Name	Quantity	Operation	Container
D3015-3	Locknut	20 pcs (2 ea)	130-Small Fab - 1	5257488
NAS1149D0563J	Washer	20 Ea (2 ea)	130-Small Fab - 1	5235266
D5479-1	Door Prop	10 pcs (1 ea)	130-Small Fab - 1	5163508
SL69-BS	Ball Stud	20 pcs (2 ea)	130-Small Fab - 1	5218457

Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
130-Small Fab - 1	D3015-3	20	458	0
	D5479-1	10	18	0
	NAS1149D0563J	20	1,319	0
	SL69-BS	20	476	0

Part Specifications

Specifications could not be found.

